

## EGGSHELL X-TRA

A solvent based high performance contemporary finish specially formulated for long term protection of exterior wood and metalwork. The coating flexes with the substrate to alleviate flaking & cracking, lasting up to 10 years.

AVAILABILITY		
Colour range	Refer to current Sandtex Trade Literature	
Packaging	1L and 2.5L	
PROPERTIES		
Suitable surfaces	External wood and metal surfaces	
Drying Time @ 20*C/65%RH	Touch Dry: 4-6 hours Recoat: 16 hours	
	Colder/hotter substrates and temperature conditions will affect drying times	
Finish	Eggshell	
Composition	Pigment: Titanium Dioxide and Coloured pigments as required Resin: Long oil alkyd Solvent: Dearomatised White Spirit	
Spreading rate	Up to 15m <sup>2</sup> per litre on smooth surfaces	
Wet film thickness	67 micrometres at 15m <sup>2</sup> per litre	
Dry film thickness	36 micrometres at 15m <sup>2</sup> per litre	
Volume solids	53% White, other colours will vary.	
Flash point	40°C (closed cup)	
VOC content	EU limit value for this product (cat.A/d): 300 g/l (2010) This product contains max. 299 g/l VOC.	
Limitations	Do not apply if there is a risk of rain, air or substrate temperatures are likely to fall below 8°C or when the relative humidity is above 80% during application or drying period.	
PREPARATION		
New Wood Surfaces	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of the materials to be applied, with a moisture content not exceeding 18%. Rub down with a suitable grade of abrasive paper and round sharp edges 1-3mm. Remove all dust. Timber with oils/extractives must be swabbed with clean methylated spirits, frequently changing the face of the cloths. Treat knots with two thin coats of fresh knotting. Fill any fixing holes, open joints and shallow surface defects with <b>Sandtex Ready Mixed Filler</b> . Rub down with a suitable grade of abrasive paper. Remove all dust. Prime with one coat of <b>Sandtex Trade Flexible Primer Undercoat</b> .	
New Metals	Surfaces must be clean and free from anything that will interfere with the materials to be applied. Wash with hot water and liquid detergent solution to remove oil, grease or any other contaminants, frequently changing the water. Rinse thoroughly with clean water. Allow to dry. Prime with one coat of <b>Sandtex Trade Rust Inhibiting Primer Undercoat.</b>	
Galvanised metal	Bright galvanised surfaces should be thoroughly degreased as per new metals, then pre-treated with a T Wash. Overall blackening of the surface will confirm satisfactory surface degreasing. When dry prime with one coat of <b>Sandtex Trade Rust Inhibiting Primer Undercoat</b> .	
Non ferrous metals	Prepare as new metals. Lightly abrade to a bright (not polished). Prime with one coat of <b>Sandtex</b> <b>Trade Rust Inhibiting Primer Undercoat.</b>	
Ferrous metals	Remove all millscale and any rust back to clean metal. Remove all residues. Prime within the working day with one coat of <b>Sandtex Trade Rust Inhibiting Primer Undercoat.</b>	
Previously Decorated Wood Surfaces	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of the materials to be applied. Remove all loose, and failing or suspect paint. Prior to painting the moisture content should not exceed 18%. Remove grey and denatured surfaces by rubbing down with abrasive paper or by mechanical means and round sharp edges 1-3mm. Feather edges of sound paint. Remove all dust. Organic growth must be treated with <b>Sandtex</b> <b>Fungicidal Wash</b> and removed. Remove any defective putty glazing, clean and prime rebates, replacement putties must be allowed to form a hard skin. Treat knots with two thin coats of fresh knotting. Fill any fixing holes, open joints and shallow surface defects with <b>Sandtex Ready</b>	



P O Box 37, Crown House, Hollins Road, Darwen, Lancashire, BB3 0BG. Tel: 01254 704951 Crown Paints Ireland Ltd, Unit 8A, Coolmine Central, Porters Road, Coolmine Ind Est, Dublin 15, D15 AX9A. Tel: 00353 1 8164400

## **TECHNICAL DATA SHEET**



	<b>Mixed Filler.</b> Rub down with a suitable grade of abrasive paper. Remove all dust. Spot prime all bare areas with one coat of <b>Sandtex Trade Flexible Primer Undercoat.</b> Wash remaining sound paint with hot water and liquid detergent solution to remove any contaminants, frequently changing the water. Wet abrade to provide a key. Rinse with clean water to remove all residues.
Previously Decorated Metal Surfaces	Allow to dry. Undercoat overall with one coat of <b>Sandtex Trade Flexible Primer Undercoat</b> . All surfaces must be sound, clean, suitably dry and free from anything that will interfere with the adhesion of the materials to be applied. Remove all corrosion or rust back to clean bright metal. Organic growth must be treated with <b>Sandtex Trade Fungicidal Wash</b> and removed. Spot prime areas with <b>Sandtex Trade Rust Inhibiting Primer Undercoat</b> . Wash remaining sound paint with hot water and liquid detergent solution to remove any contaminants, frequently changing the water. Any glossy or eggshell surfaces must be wet abraded to provide a key. Rinse with clean water to remove all residues. Allow to dry. Bring forward spot primed areas and
COATING SYSTEM	undercoat overall with <b>Sandtex Trade Flexible Primer Undercoat.</b> Apply two coats as required
	Note: Sandtex Trade Eggshell X-Tra can be used as an undercoat.
APPLICATION	Certain colours and/or substrate design may require additional coats to give full obliteration Stir well before and during use. Apply using good quality tools - synthetic or bristle brush short/medium pile roller. Maintain a wet edge. On timber lay off in the direction of the grain. Avoid excessive de-nibbing in-between coats.
	Ensure the previous coat is fully dry before further application
	Always intermix (box) packs for colour consistency. Please check for colour accuracy prior to application. Crown Paints is not liable for decorating costs caused as a result of an incorrect colour being applied.
	Note: To obtain ultimate results Sandtex Eggshell X-Tra is designed as a system.
CLEANING	Return surplus material to container. Clean tools and equipment with a proprietary cleaner immediately after use.
STORAGE	Store upright and secure. Store in secure dry conditions inaccessible to children or animals. Containers should be kept closed during storage. Do not store below 5°C or above 40°C.
MAINTENANCE INFORMATION	Between maintenance redecoration, surfaces may be washed with a warm water and liquid detergent solution to remove surface dirt.
HEALTH AND SAFETY	Please refer to the Safety, Health and Environmental Information on the container. Take special precautions during the surface preparation of pre 1960's painted surfaces as they may contain harmful lead. For further information contact the Customer Relations Team. When preparing the surfaces avoid the inhalation of dust and/or metal particles. Wear a suitable facemask. Material Safety Data Sheets for this and all other Sandtex Trade products are freely available from the place of purchase or the address below. Do not empty into drains, watercourses or access routes to septic tanks.
GENERAL INFORMATION	Apply all products in accordance with BS 6150: Code of practice for painting of buildings and BS 8000: Part 12: Code of practice for decorative wallcoverings and painting. Every care is taken to ensure that all information provided on this Technical Data Sheet is accurate. Final results cannot be guaranteed by Crown Paints as it has no control over the conditions under which its products are applied.
	Before using this product, please ensure you have the latest information. For help or more information contact the Sandtex Trade Customer Relations Team on:
	Tel: 0330 0240 302.
	e-mail: info@sandtextrade.co.uk
	website: <u>www.sandtextrade.co.uk</u>
	This information is correct at date of issue November 2021.



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